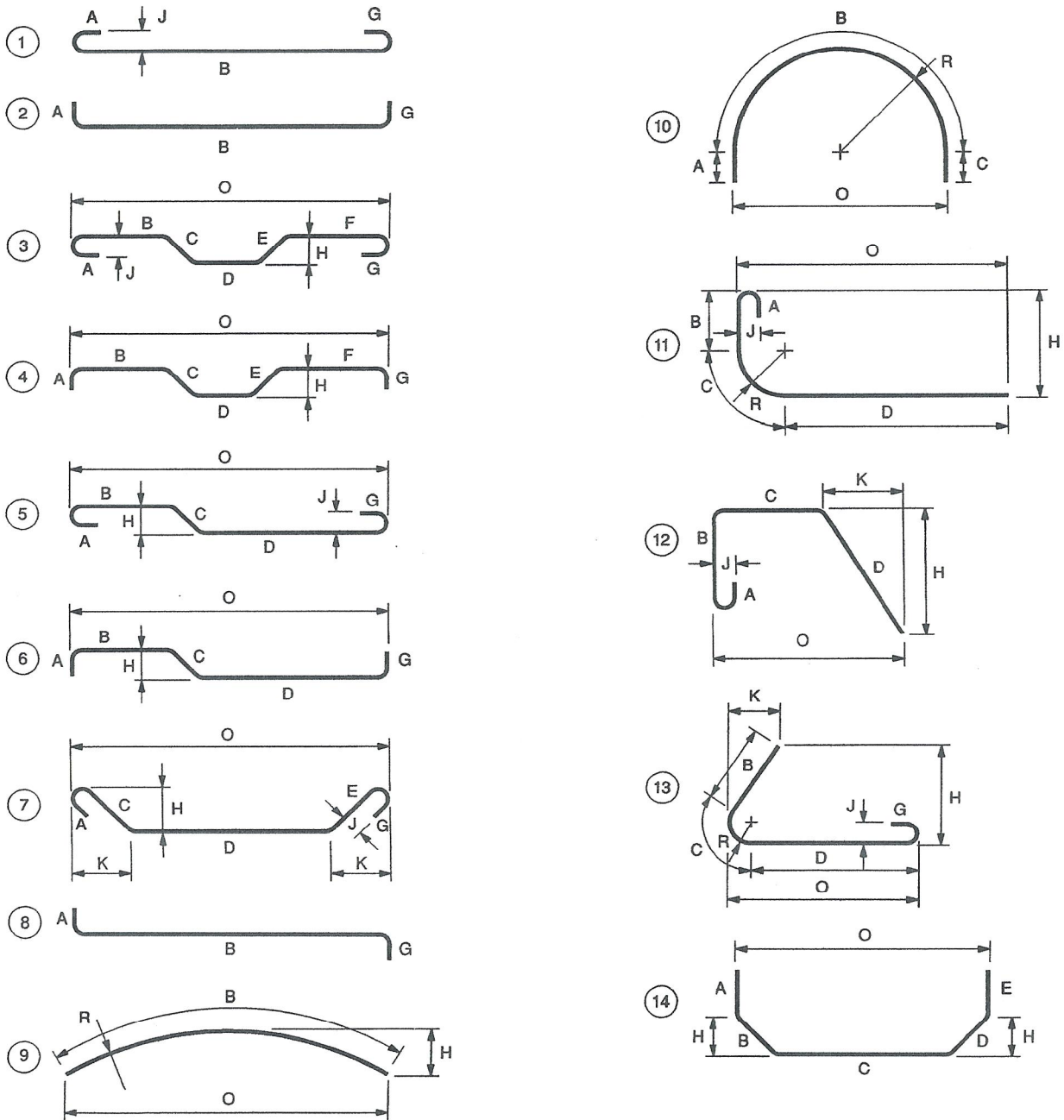


FIGURE 6-2 TYPICAL BAR BENDS



Notes:

1. All dimensions are out-to-out of bar except "A" and "G" on standard 180° and 135° hooks.
2. "J" dimension on 180° hooks to be shown only where necessary to restrict hook size, otherwise ACI standard hooks are to be used.
3. Where "J" is not shown, "J" will be kept equal to or less than "H" on Bend Types 3, 5, and 22. Where "J" can exceed H," it should be shown.
4. "H" dimension stirrups to be shown where necessary to fit within concrete.
5. Where bars are to be bent more accurately than standard fabricating tolerances, bending dimensions which require closer fabrication should have limits indicated.
6. Numbers in circles show types.
7. For recommended diameter "D," of bends and hooks, see tables, page 6-5.
8. Unless otherwise noted, diameter "D" is the same for all bends and hooks on a bar (except for Bend Types 11 and 13).

Where slope differs from 45° dimensions, "H" and "K" must be shown.

ENLARGED VIEW SHOWING BAR BENDING DETAILS